








|                        |   |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    |   |   |
|------------------------|---|-----------------------|-------------------------------------|---|-----|-----|---|-----|-----|---|-----|---|--|------|---------------|------------------------------------|---|---|
| Surface Finish         |  |                       |                                     |  |     |     |  |     |     |  |     |  |  | ZONE | SCALE         | 1:1                                | PROJECTION  |   |
| Ra Value $\mu m$       | 0.025   | 0.05                  | 0.1                                 | 0.2   | 0.4 | 0.6 | 0.8   | 1.0 | 1.2 | 2.5   | 50  | 100   |  |      | MATERILAS     | — —                                |  |  |
| Ra Symbol              | N1  | N3                    | N2                                  | N4  | N5  | N6  | N7  | N8  | N9  | N10   | N11 | N12   |  |      |               |                                    |   |   |
|                        |   |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               | GROUP No:—                         | WEIGHT  |   |
|                        |   |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               | Block                              | Wt.Kgs  |   |
|                        |   |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    |   |   |
|                        |   | DESCRIPTION           |                                     |   |     |     |   |     |     |   |     |   |  | Qty. | 01            | Casting/forging/<br>welding drg.no |   |   |
| Drawn                  | Prabhakar   | DESCRIPTION           |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    |   |   |
| Checked                | Prabhakar   | <b>B01C-850-F</b>     |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    |   |   |
| Approved               | 19/09/21  | <b>Block cylinder</b> |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    |   |   |
| Date                   | 19/09/21  |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    |   |   |
| Clamping elements type |   |                       | <b>CLASP</b><br><b>BANGALORE-72</b> |   |     |     |   |     |     |   |     |   |  |      | SHEET: 1 of 1 |                                    |   |   |
|                        |   |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    | Sheet No:   |   |
|                        |   |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    | 1/1   |   |
|                        |   |                       |                                     |   |     |     |   |     |     |   |     |   |  |      |               |                                    |   |   |

| General Tolerance where not specified |           |           |           |           |  |               |                |                |                |
|---------------------------------------|-----------|-----------|-----------|-----------|--|---------------|----------------|----------------|----------------|
| Liner - length or Diameter            |           |           |           |           | Angular-length of shoter side of the angle |               |                |                |                |
| 0.5-6                                 | 6-30      | 30-120    | 120-315   | 315-1000  | 1000-2000                                  | Upto 6        | 6-30           | 30-120         | 120-400        |
| $\pm 0.1$                             | $\pm 0.2$ | $\pm 0.3$ | $\pm 0.5$ | $\pm 0.8$ | $\pm 1.2$                                  | $\pm 1^\circ$ | $\pm 30^\circ$ | $\pm 10^\circ$ | $\pm 20^\circ$ |